

# SmartVFD HVAC232/402

Variable speed drives for induction- and permanent magnet motors, with built-in RFI filters. EMC and LVD compliant.

## GENERAL

SmartVFD HVAC232/402 variable frequency drives provide step less speed control for various applications:

- Pumps
- Fans
- Compressors

## FEATURES

- Compact size - saves space in your equipment cabinet
- Models available up to 18.5 kW
- Permanent Magnet motor support
- Energy optimization feature
- Programmable FB (Fieldbus) process data
- Settable Limit supervisions
- Temperature measurement with temperature sensor option board OPTBH
- Flexible side-by-side mounting with screws or DIN-rail as standard for MI1-MI3 frame sizes
- Single rating suitable for both pump and fan or machine applications
- Maximum ambient temperature: +50 °C for most drives
- Fire Mode feature
- Integrated RFI-filters
- All Models available with Class C2 EMC filter
- Wide input and output connection possibilities
- Configurable inputs and outputs
- 30 second Start-Up Wizard
- Easy “keypad to remote” change with 1 button
- Parameter upload/download even without main power to the drive with COMP-LOADER and SmartDrive-USBC accessory
- Quiet motor operation with adjustable switching frequency from 4 kHz up to 16 kHz
- Overtemperature ride-through
- Motor pre-heat
- Power ride-through
- Automatic restart
- Integrated PID controller
- COMP-IP21-KIT# kit , COMP-NEMA1-KIT#
- Built in RS-485 Modbus communication



## SPECIFICATIONS

### Mains Connection

#### Input voltage $U_{in}$ :

208 ... 240 V, -15% ... +10% 1~

380 ... 480 V, -15% ... +10% 3~

Input frequency: 45 ... 66 Hz

Connection to mains: Once per minute or less  
(normal case)

### Supply Network

#### Networks:

SmartVFD HVAC232/402 cannot be used with corner grounded networks.

#### Short circuit current:

Maximum short circuit current has.

# Motor Connection

**Output voltage:** 0 - U<sub>in</sub>

**Output current:**

Continuous rated current I<sub>N</sub> at ambient temperature  
max. +50 °C (depends on the unit size), overload:

- 1.5 × I<sub>N</sub> max
- 1 min / 10 min

**Starting current/torque:** Current 2 × I<sub>N</sub> for 2 sec in every  
20 sec period. Torque depends on motor.

**Output frequency:** 0...320 Hz

**Frequency resolution:** 0.01 Hz

## Control connections

**Digital input:**

Positive, Logic 1: 18...+30 V, Logic 0: 0...5 V  
Negative, Logic 1: 0...10 V, Logic 0: 18...30 V  
R<sub>i</sub> = 10 KΩ (floating)

**Analogue input voltage:** 0...+10 V, R<sub>i</sub> = 250 KΩ

**Analogue input current:** 0(4)...20 mA, R<sub>i</sub> ≤ 250 Ω

**Analogue output:** 0...10 V, R<sub>L</sub> ≥ 1K Ω;  
0(4)...20 mA, R<sub>L</sub> ≤ 500 Ω,  
Selectable through microswitch

**Digital output:**

Open collector, max. load 35 V/50 mA (floating)

**Relay output:**

Switching load: 250 Vac/3 A, 24 VDC 3 A

**Auxiliary voltage:** ±20 %, max. load 50 mA

## Control Characteristics

**Control method:**

Frequency Control U / f

Open Loop Sensorless Vector Control

**Switching frequency:** 1...16 kHz; Factory default 4 kHz

**Frequency reference:** Resolution 0.01 Hz

**Field weakening point:** 30...320 Hz

**Acceleration time:** 0.1...3000 sec

**Deceleration time:** 0.1...3000 sec

## Ambient Conditions

**Operating temperature:**

-10 °C (no frost)...+40/50 °C

(depends on the unit size): rated loadability I<sub>N</sub>

Side by side installation for MI1-3 it is always (40 °C);

For IP21 frames or using COMP-IP21-KITx / COMP-  
NEMA1-KITx kit options in MI1-3 the maximum  
temperature is also 40°C)

**Storage temperature:** -40 °C...+70 °C

**Air quality:**

Chemical vapors:

IEC 721-3-3, unit in operation, class 3C2

Mechanical particles:

IEC 721-3-3, unit in operation, class 3S2

**Altitude:**

100% load capacity (no derating) up to 3281 ft. (1000 m).

1% derating for each 328 ft. (100 m)

above 3281 ft. (1000 m); max. 6562 ft. (2000 m)

**Relative humidity:**

0...95% RH, non-condensing, non-corrosive,

no dripping water

**Vibration:** 3...150 Hz

**EN60068-2-6:**

Displacement amplitude 1 (peak) mm at 3...15.8 Hz

Max acceleration amplitude 1 G at 15.8...150 Hz

**Shock**

**IEC 68-2-27:** UPS Drop Test (for applicable UPS weights)

**Storage and shipping:** max 15 g, 11 ms (in package)

**Enclosure class:** IP20 for MI1-3, IP21 for MI4-5.

MI1...MI3 upgrade with COMP-NEMA1-KITx /

COMP-NEMA1-KITx enclosure.

**Pollution degree:** PD2

## Electromagnetic Compatibility

### (EMC)

**Immunity:** Complies with EN50082-1, -2, EN61800-3

**Emissions:** 230 V: Complies with EMC category C2;

400 V: Complies with EMC category C2;

**Safety:**

**For safety:** EN61800-5, CE

**For EMC:** EN61800-3, CE

**Protections**

**Overvoltage protection:** Yes

**Undervoltage protection:** Yes

**Earth-fault protection:**

In case of earth fault in motor or motor cable, only the  
frequency converter is protected

**Unit overtemperature protection:** YES

**Motor overload protection:** YES

**Motor stall protection (fan/pump blocked):** YES

**Motor underload protection**

**(pump dry / belt broken detection):** YES

**Short-circuit protection of +24V and +10V**

**reference voltages:** YES

**Overcurrent protection:** Trip limit 4,0 × I<sub>N</sub>  
instantaneously

# MODELS

## Mains voltage 208-240 V

Table 1. Mains voltage 208-240 V, 50/60 Hz, 1~ series.

Part number	Rated loadability		Motor shaft power		Nominal input current [A]	Mechanical size	Weight [kg]
	100% continuous current I <sub>N</sub> [A]	150% overload current [A]	P [HP]	P [KW]			
HVAC232-P37-20	2,4	3,6	0,5	0,37	5,7	MI1	0,55
HVAC232-P55-20	2,8	4,2	0,75	0,55	6,6	MI1	0,55
HVAC232-P75-20	3,7	5,6	1,0	0,75	8,3	MI2	0,70
HVAC232-1P1-20	4,8	7,2	1,5	1,1	11,2	MI2	0,70
HVAC232-1P5-20	7,0	10,5	2,0	1,5	14,1	MI2	0,70
HVAC232-2P2-20*	9,6	14,4	3,0	2,2	22,1	MI3	0,99

\* The maximum ambient operating temperature of this drive is 40 °C

## Mains voltage 380-480 V

Table 2. Mains voltage 380-480 V, 50/60 Hz, 3~ series.

Part number	Rated loadability		Motor shaft power		Nominal input current [A]	Mechanical size	Weight [kg]
	100% continuous current I <sub>N</sub> [A]	150% overload current [A]	P [HP]	P [KW]			
HVAC402-P55-20	1,9	2,9	0,75	0,55	2,8	MI1	0,55
HVAC402-P75-20	2,4	3,6	1	0,75	3,2	MI1	0,55
HVAC402-1P1-20	3,3	5	1,5	1,1	4	MI2	0,70
HVAC402-1P5-20	4,3	6,5	2	1,5	5,6	MI2	0,70
HVAC402-2P2-20	5,6	8,4	3	2,2	7,3	MI2	0,70
HVAC402-3P0-20	7,6	11,4	4	3	9,6	MI3	0,99
HVAC402-4P0-20	9	13,5	5	4	11,5	MI3	0,99
HVAC402-5P5-20	12	18	7,5	5,5	14,9	MI3	0,99
HVAC402-7P5-21	16	24	10	7,5	17,1	MI4	8,68
HVAC402-11P-21	23	34,5	15	11	25,5	MI4	8,68
HVAC402-15P-21	31	46,5	20	15	33	MI5	11,07
HVAC402-18P-21	38	57	25	18,5	41,7	MI5	11,07

# PRODUCT IDENTIFICATION CODE

HVAC 40 2 - 1P5 - 20

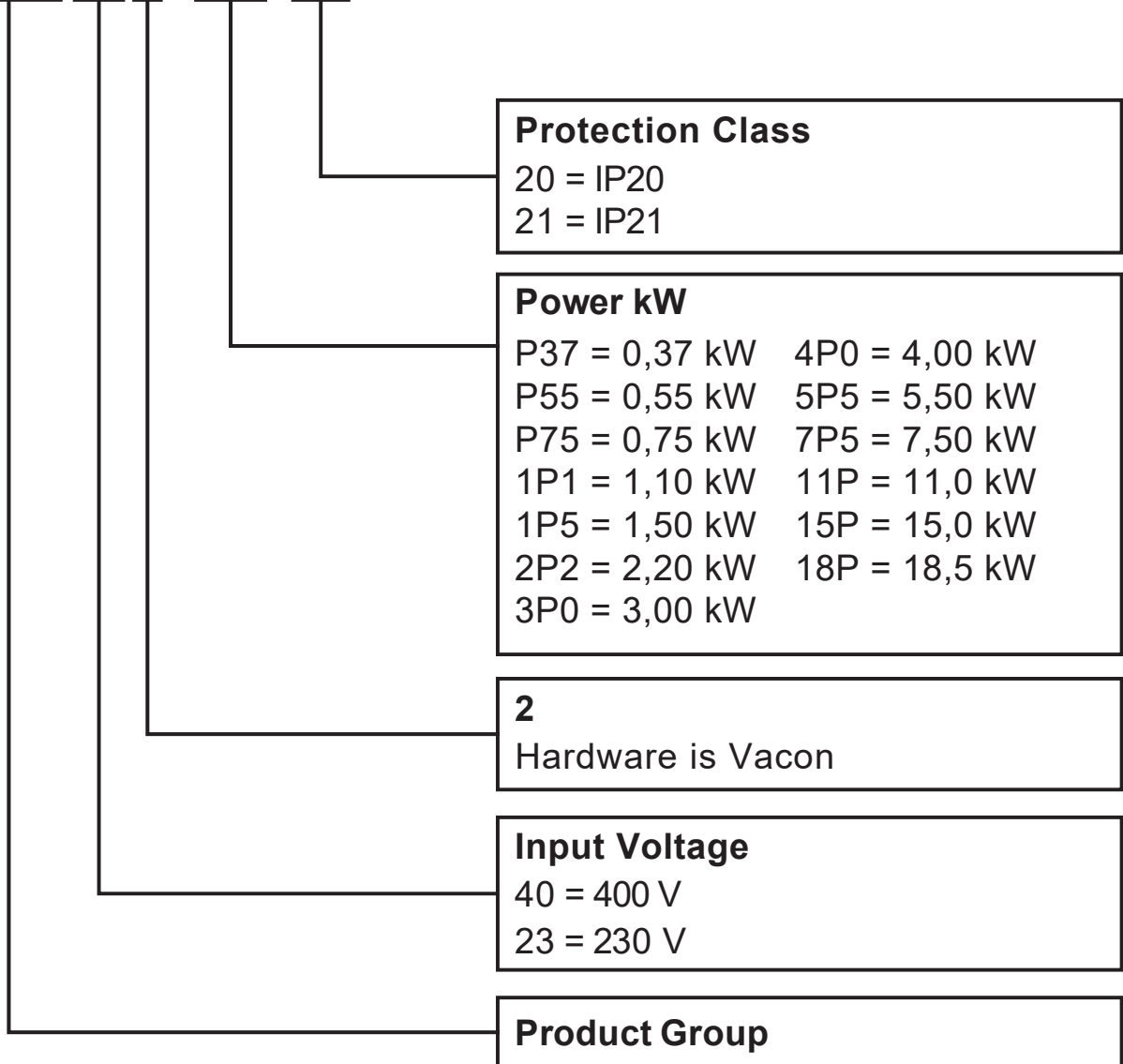


Fig. 1. SmartVFD HVAC232/402 type designation code.

# MECHANICAL MOUNTING

There are two possible ways to mount SmartVFD HVAC232/402 in the wall.

- For MI1-MI3, either screw or DIN-rail mounting;
- For MI4-MI5, screw or flange mounting.

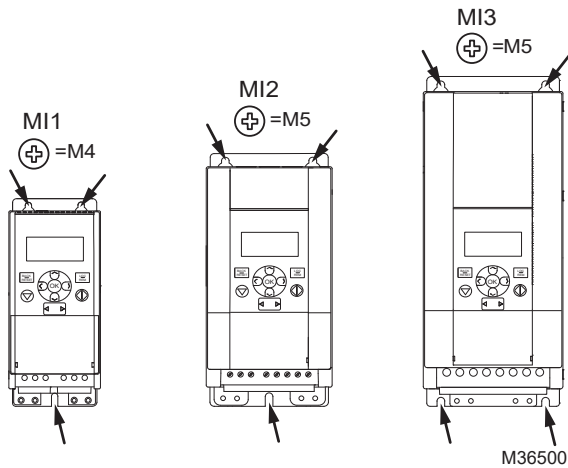


Fig. 2. Screw mounting, MI1 - MI3

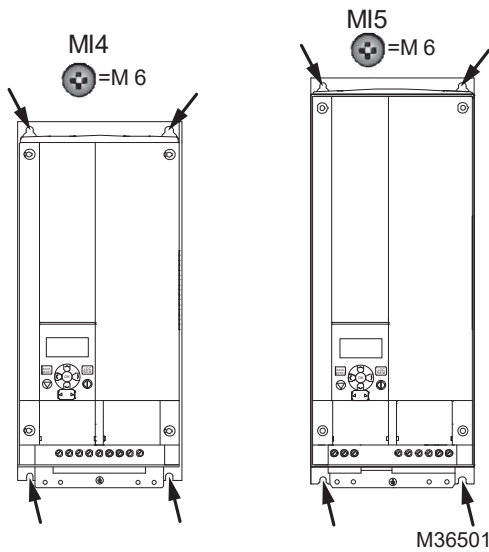


Fig. 3. Screw mounting, MI4 - MI5

**i** **NOTE:** See the mounting dimensions on the back of the drive. More details in Chapter.

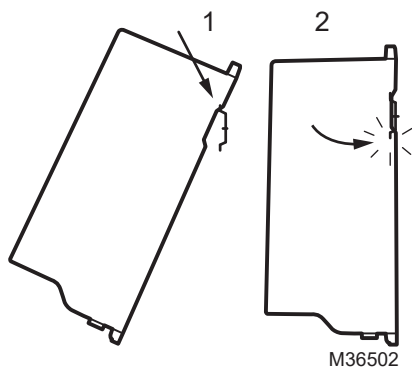


Fig. 4. DIN-rail mounting, MI1 - MI3

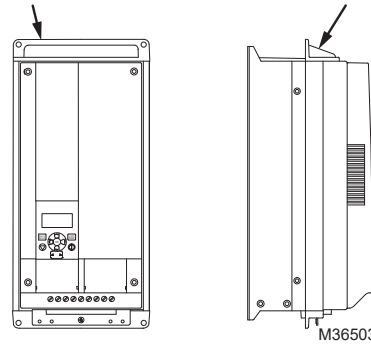


Fig. 5. Flange mounting, MI4 - MI5

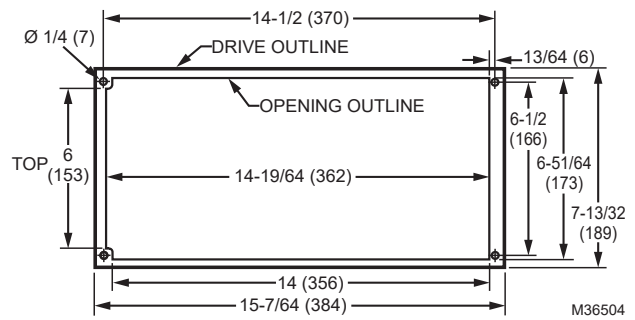


Fig. 6. Flange mounting cutout dimensions for MI4 [Unit: inches (mm)]

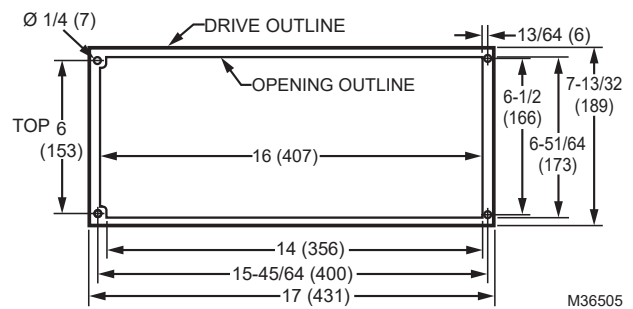


Fig. 7. Flange mounting cutout dimensions for MI5 [Unit: inches (mm)]

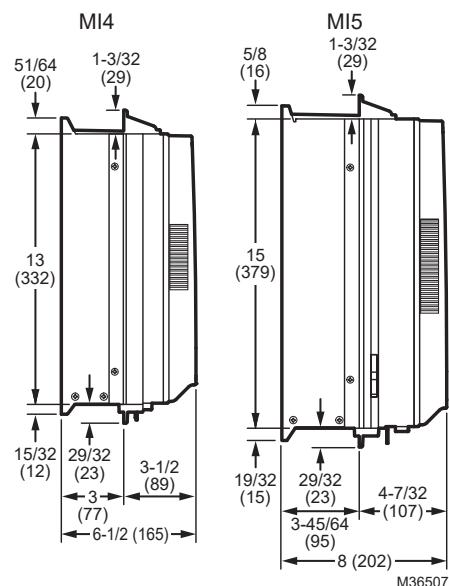


Fig. 8. Flange mounting cutout dimensions for MI5 [Unit: inches (mm)]

# DIMENSIONS

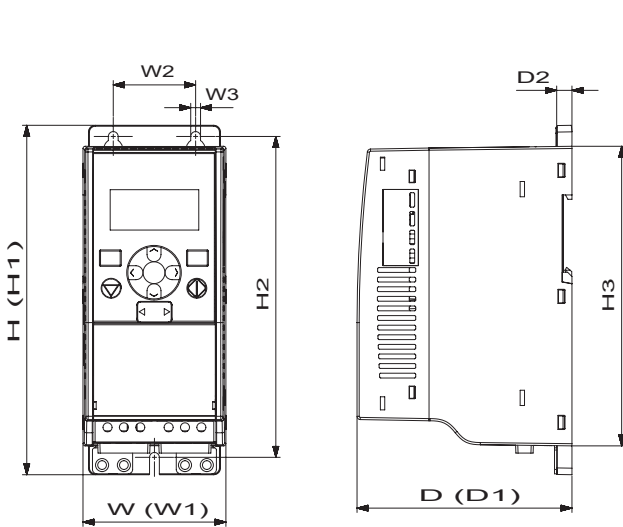


Fig. 9. SmartVFD HVAC232/402 dimensions, MI1 - MI3.

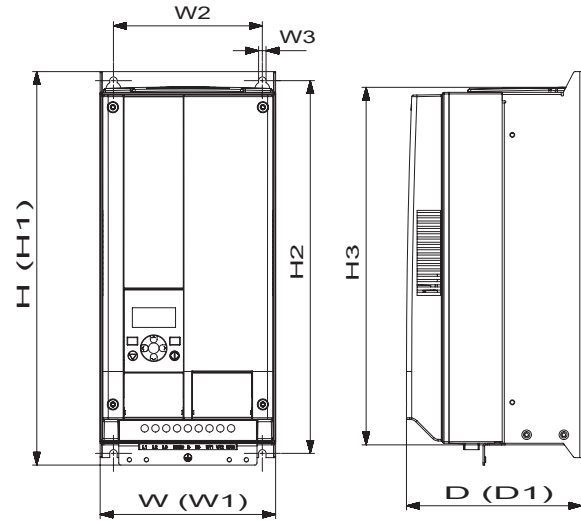


Fig. 10. SmartVFD HVAC232/402 dimensions, MI4 - MI5.

Table 6. SmartVFD HVAC232/402 dimensions in inches (mm).

Type	H1	H2	H3	W1	W2	W3	D1	D2
MI1	6.3 (160.1)	5.8 (147)	5.4 (137.3)	2.6 (65.5)	1.5 (37.8)	.18 (4.5)	3.9 (98.5)	.28 (7)
MI2	7.7 (195)	7.2 (183)	6.7 (170)	3.5 (90)	2.5 (62.5)	.22(5.5)	4 (101.5)	.28 (7)
MI3	10 (254.3)	9.6 (244)	9.0 (229.3)	3.9 (100)	3.0 (75)	.22 (5.5)	4.3 (108.5)	.28 (7)
MI4	14.6 (370)	13.8 (350.5)	13.2 (336.5)	6.5 (165)	5.5 (140)	.28 (7)	6.5 (165)	-
MI5	16.3 (414)	15.7 (398)	15.1 (383)	6.5 (165)	5.5 (140)	.28 (7)	8.0 (202)	-

Table 7. SmartVFD HVAC232/402 frame dimensions (mm) and weights in lbs (kg).

Frame	Dimensions in inches (mm)			Weight in lbs (kg.)*
	W	H	D	
MI1	2.6 (66)	6.3 (160)	3.9 (98)	1.1 (0.5)
MI2	3.5 (90)	7.7 (195)	4 (102)	1.6 (0.7)
MI3	3.9 (100)	10 (254.3)	4.3 (109)	2.2 (1)
MI4	6.5 (165)	14.6 (370)	6.5 (165)	17.7 (8)
MI5	6.5 (165)	16.3 (414)	8 (202)	22 (10)

\* without shipping package

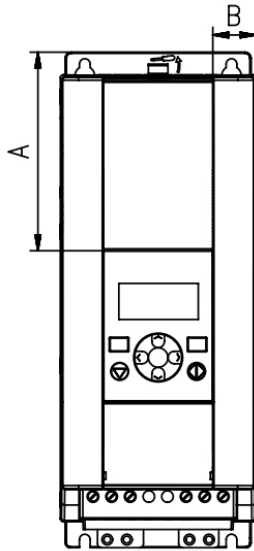


Fig. 11. SmartVFD HVAC232/402 dimensions, MI2 - 3 Display Location.

Dimensions in inches (mm)	Frame	
	MI2	MI3
A	.7 (17)	.9 (22.3)
B	1.7 (44)	4 (102)

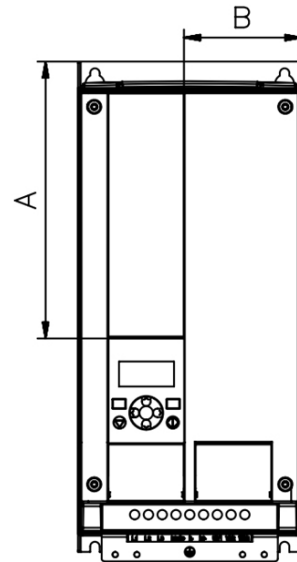


Fig. 12. SmartVFD HVAC232/402 dimensions, MI4 - 5 Display Location.

Dimensions in inches (mm)	Frame	
	MI2	MI3
A	8 (205)	9.8 (248.5)
B	3.4 (87)	3.4 (87)

## COOLING

Enough free space shall be left above and below the frequency converter to ensure sufficient air circulation and cooling. You will find the required dimensions for free space in the table below.

If several units are mounted above each other the required free space equals C + D. Moreover, the outlet air used for cooling by the lower unit must be directed away from the air intake of the upper unit.

The amount of cooling air required is indicated below. Also make sure that the temperature of the cooling air does not exceed the maximum ambient temperature of the converter.

Table 8. Min. clearances around AC drive

Min clearance in inches (mm)				
Type	A*	B*	C	D
MI1	.8 (20)	.8 (20)	3.9 (100)	2 (50)
MI2	.8 (20)	.8 (20)	3.9 (100)	2 (50)
MI3	.8 (20)	.8 (20)	3.9 (100)	2 (50)
MI4	.8 (20)	.8 (20)	3.9 (100)	3.9 (100)
MI5	.8 (20)	.8 (20)	4.7 (120)	3.9 (100)

\* only above 40°C ambient

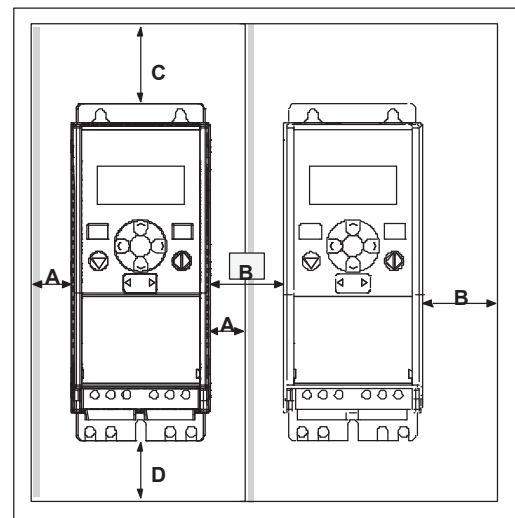


Fig. 13. Installation space.

# CABLING AND FUSES

Use cables with heat resistance of at least 70 °C. The cables and the fuses must be dimensioned according to the tables below.

The fuses function also as cable overload protection.

These instructions apply only to cases with one motor and one cable connection from the frequency converter to the motor. In any other case, ask the factory for more information.

**Table 9. Cable types required to meet standards.**

EMC category	cat. C2	cat. C4
Mains cable types	1	1
Motor cable types	3	1
Control cable types	4	4

**Table 10. Cable type descriptions.**

Cable type	Description
1	Power cable intended for fixed installation and the specific mains voltage. Shielded cable not required. (NKCABLES / MCMK or similar recommended)
2	Power cable equipped with concentric protection wire and intended for the specific mains voltage. (NKCABLES / MCMK or similar recommended).
3	Power cable equipped with compact low-impedance shield and intended for the specific mains voltage. (NKCABLES / MCCMK, SAB / ÖZCUY-J or similar recommended). *360° earthing of both motor and FC connection required to meet the standard
4	Screened cable equipped with compact low-impedance shield (NKCABLES / Jamak, SAB / ÖZCuY-O or similar).

**Table 12. Cable and fuse sizes for SmartVFD HVAC232/402, 208 - 240 V, 1~.**

Frame	Power [kW]	Fuse [A]	Mains cable Cu [mm <sup>2</sup> ]	Motor cable Cu [mm <sup>2</sup> ]	Terminal cable size (min/max)			
					Main terminal [mm <sup>2</sup> ]	Earth terminal [mm <sup>2</sup> ]	Control terminal [mm <sup>2</sup> ]	Relay terminal [mm <sup>2</sup> ]
MI1	0.25...0.55	10	2*1.5+1.5	3*1.5+1.5	1.5-4	1.5-4	0.5-1.5	0.5-1.5
MI2	0.75...1.50	20	2*2.5+2.5	3*1.5+1.5	1.5-4	1.5-4	0.5-1.5	0.5-1.5
MI3	2.2*	32	2*6+6	3*1.5+1.5	1.5-6	1.5-6	0.5-1.5	0.5-1.5

\* The maximum ambient operating temperature of this drive is 40 °C!

**Table 14. Cable and fuse sizes for SmartVFD HVAC232/402, 380 - 480 V, 3~.**

Frame	Power [kW]	Fuse [A]	Mains cable Cu [mm <sup>2</sup> ]	Motor cable Cu [mm <sup>2</sup> ]	Terminal cable size (min/max)			
					Main terminal [mm <sup>2</sup> ]	Earth terminal [mm <sup>2</sup> ]	Control terminal [mm <sup>2</sup> ]	Relay terminal [mm <sup>2</sup> ]
MI1	0.37...0.75	6	3*1.5+1.5	3*1.5+1.5	1.5-4	1.5-4	0.5-1.5	0.5-1.5
MI2	1.1...2.2	10	3*1.5+1.5	3*1.5+1.5	1.5-4	1.5-4	0.5-1.5	0.5-1.5
MI3	3.0...5.5	20	3*2.5+2.5	3*2.5+2.5	1.5-6	1.5-6	0.5-1.5	0.5-1.5
MI4	7.5...25.5	20	3*6+6	3*6+6	1-10Cu	1-10	0.5-1.5	0.5-1.5
MI5	15...18.5	40	3*10+10	3*10+10	2.5-50 Cu/Al	2.5-35	0.5-1.5	0.5-1.5



Power cabling

**i** NOTE: Tightening torque for power cables is 0.5 - 0.6 Nm (4-5 in lbs).

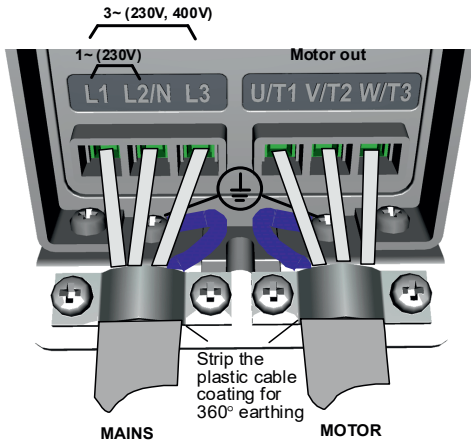


Fig. 14. SmartVFD HVAC232/402 power connections, MI1

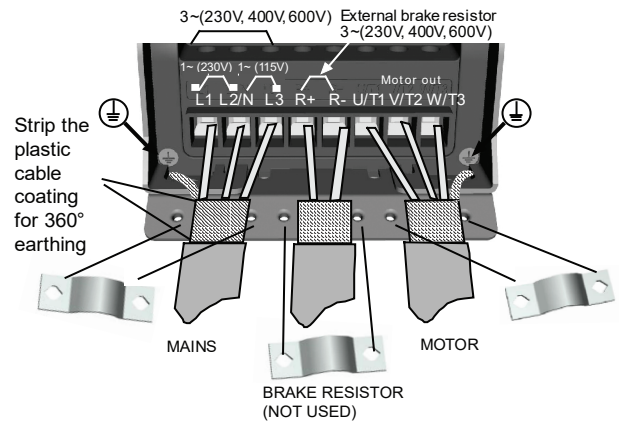


Fig. 15. SmartVFD HVAC232/402 power connections, MI2 - MI3

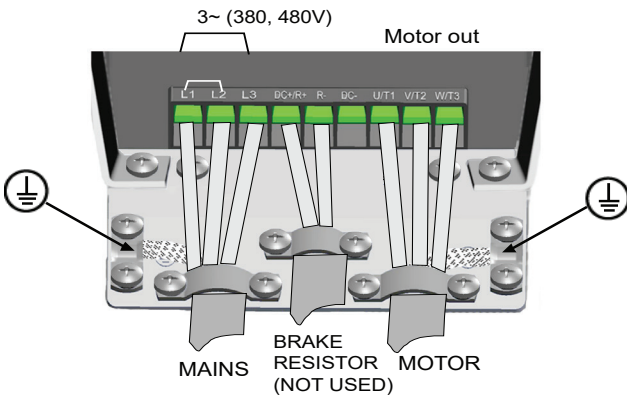


Fig. 16. SmartVFD HVAC232/402 power connections, MI4

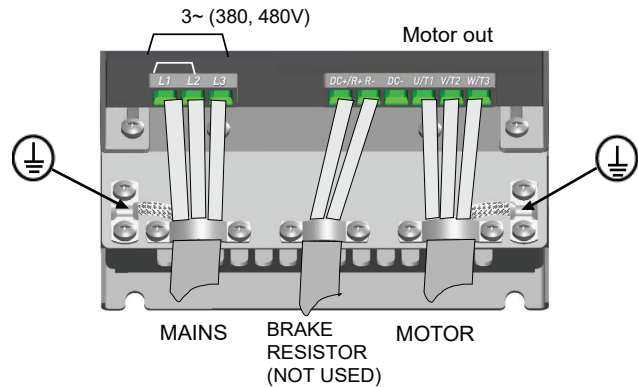


Fig. 17. SmartVFD HVAC232/402 power connections, MI5

## Control cabling

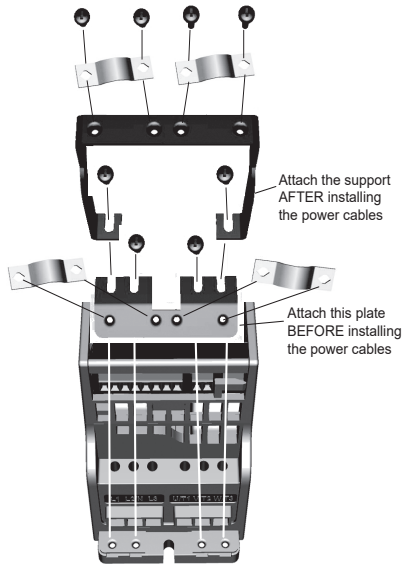


Fig. 18. Mount the PE-plate and API cable support, MI1 - MI3.

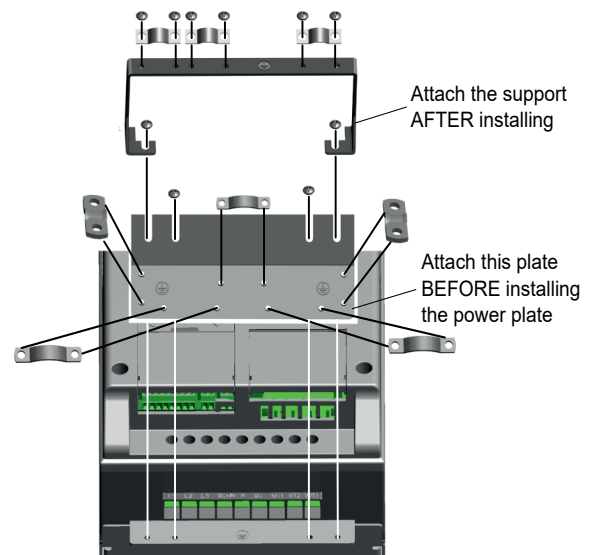


Fig. 19. Mount the PE-plate and API cable support, MI4 - MI5.

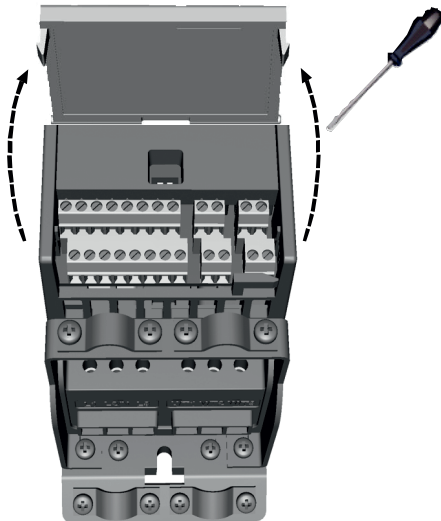


Fig. 20. Open the lid, MI1 - MI3.

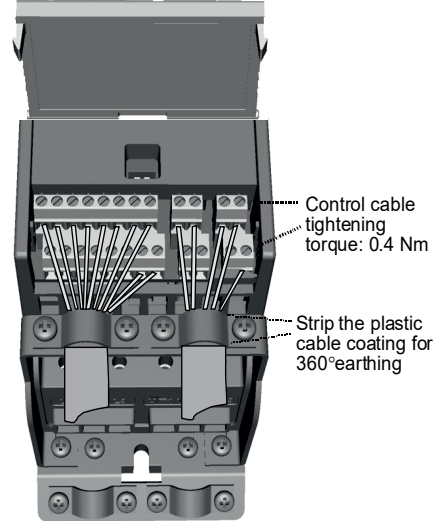


Fig. 22. Install the control cables. MI1 - MI3.

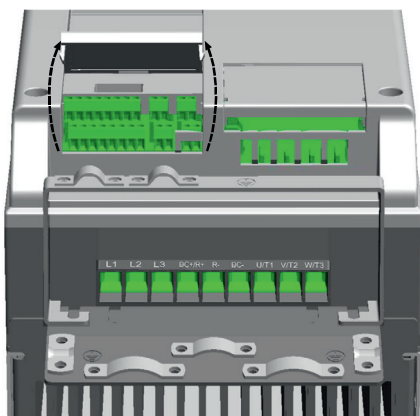


Fig. 21. Open the lid, MI4 - MI5.

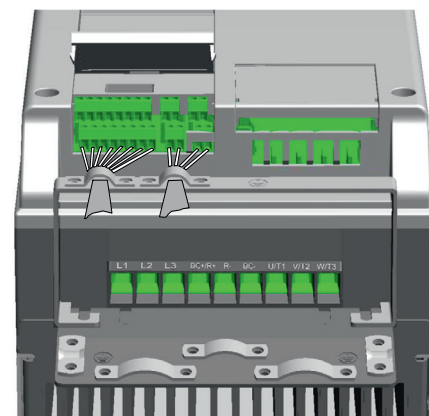


Fig. 23. Install the control cables. MI4 - MI5.

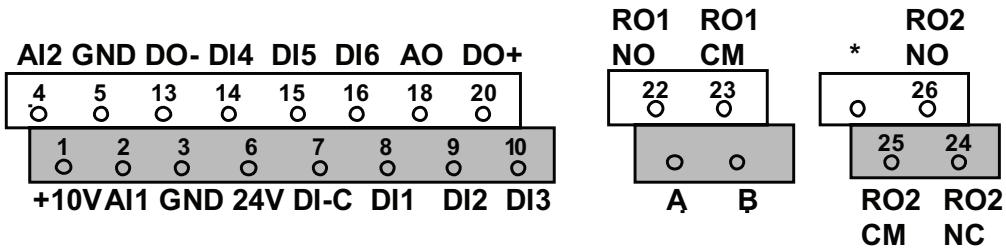


Fig. 24. SmartVFD HVAC232/402 Compact control connection terminals.

The table below shows the SmartVFD HVAC232/402 control connections with the terminal numbers.

Table 16. SmartVFD HVAC232/402 General purpose application default I/O configuration and connections for control board P = Programmable function.

1-10 kΩ	Terminal	Signal	Factory preset	Description	
	1	+10 Vref	Ref. voltage out	Maximum load 10 mA	
	2	AI1	Analogue signal in 1	Freq. reference <sup>P1</sup>	0 - 10 V, Ri = 250 kΩ
	3	GND	I/O signal ground		
	6	24 Vout	24 V output for DI's	±20%, max. load 50 mA	
	7	DI_C	Digital Input Common	Digital Input Common for DI1-DI6, refer to „Table 18. DI Sink Type“ on page 40	
	8	DI1	Digital input 1	Start forward <sup>P1</sup>	Positive Logic 1: 18...30 V, Negative Logic 1: 0...10 V, Positive Logic 0: 0...5 V, Negative Logic 0: 18...30 V; Ri = 10 KΩ (floating)
	9	DI2	Digital input 2	Start reverse <sup>P1</sup>	
	10	DI3	Digital input 3	Fault reset <sup>P1</sup>	
	A	A	RS-485 signal A	FB Communication	Negative
	B	B	RS-485 signal B	FB Communication	Positive
	4	AI2	Analogue signal in 2	PID actual value and Freq. reference <sup>P1</sup>	Default: 0(4) - 20 mA, Ri ≤ 250 Ω Other: 0 - + 10 V, Ri = 250 kΩ Selectable through microswitch
	5	GND	I/O signal ground	Digital Output Common	
	13	DO-	Digital Output Common		
	14	DI4	Digital input 4	As DI1	
	15	DI5	Digital input 5	As DI1, Selectable through microswitch	
	16	DI6	Digital input 6	As DI1	
	18	AO	Analogue Output	Output frequency <sup>P1</sup>	0(4) - 20 mA, RL ≤ 500 Ω, 0 - 10 V, RL ≥ 1 KΩ, Selectable through microswitch
	20	DO	Digital signal out	Active = READY <sup>P1</sup>	Open collector, max. load 35 V / 50 mA
	22	RO1 NO	Relay out 1	Active = RUN <sup>P1</sup>	Switching load: 23 RO1 CM 250 Vac / 3 A, 24V DC 3A
	23	RO1 CM			
	24	RO2 NC	Relay out 2	Active = FAULT <sup>P1</sup>	Switching load: 25 RO2 CM 250 Vac / 3 A, 24V DC 3A
	25	RO2 CM			
	26	RO2 NO			

Fig. 25. Control inputs and outputs – API Full.

# FEATURES / FUNCTIONS

## Easy to set-up features

Table 17.

Feature	Functions	Benefit
30 second Start-up wizard	Quick wizard allows you to set up basic parameters upon first power up of drive.	Speeds up drive set-up for basic parameters. Includes fire mode set-up if needed.
"Keypad – Remote" Operation	Push the Local/Remote button.	Single button operation to change the control to manual (keypad) and back. Useful function when commissioning and testing applications
Quick Setup Menu	Only the most commonly used parameters are visible in basic view to provide easier navigation. The full view can be seen after P16.2 in SmartVFD HVAC232/402 Parameter conceal is deactivated by changing the value to 0.	Easy navigation through the most common parameters
SmartVFD HVAC232/402 Commissioning Tool	1. Parameter sets can be uploaded and downloaded with this tool. 2. Easy to use PC-tool for commissioning the SmartVFD HVAC232/402 Inverters. Connection with SmartDrive-USBC and MCA adapter, COMP-LOADER, to the USB port of the PC. PC-tools available for download free of charge from <a href="http://inverter.ecc.emea.honeywell.com/download-centre.htm">http://inverter.ecc.emea.honeywell.com/download-centre.htm</a>	Parameter copying easily from 1 inverter to another. Easy download of parameter sets created with PC-tool Parametering with PC Saving settings to PC Comparing parameter settings

## Compact and robust design with easy installation

Table 18.

Feature	Functions	Benefit
Compact size	Minimum free space above and below the drive is required for cooling airflow.	Minimum space requirements
Integrated RFI-filters	The part numbers comply with EN61800-3 category C2 as standard. This level is the required level for public electricity networks such as buildings.	Easy selection and installation of products. Space savings Cost savings
Max. ambient temperature +50 °C (some exceptions)	High maximum ambient operating temperature	Uninterruptible operation
Side by side mounting with screws or DIN-rail as standard	SmartVFD HVAC232/402 MI1-MI3 can be mounted side by side with no space between the units either with screws or on DIN-rail as standard. (For MI4-MI5, side to side installation is not allowed and there is no DIN rail option.) Dimensions for screw mounting can be found also on the back of the inverter.	Easy installation Space savings

## Uninterruptible operation functions

Table 19.

Feature	Functions	Benefit
Overtemperature ride-through	Automatically adjusts switching frequency to adapt to unusual increase in ambient	Uninterruptible operation
Power ride-through	Automatically lowers motor speed to adapt to sudden voltage drop such as power loss	Uninterruptible operation
Auto restart function	Auto restart function can be configured to make VFD restart automatically once fault is addressed	Uninterruptible operation

## VFD and motor control features

Table 20.

Feature	Functions	Benefit
Flying start	Ability to get an already spinning fan under speed control	Improved performance Ease of application
Inbuilt PID controller	Capability to make a standalone system with sensor connected directly to the inverter for complete PI- control.	Cost saving

## OPTIONAL ACCESSORIES

Table 21.

Part Number	Door mounting kit and PC interface
HVACDOORKIT	SmartVFD HVAC232/402 door mounting kit
SmartDrive-USBC	SmartVFD HVAC232/402 Commissioning Cable
COMP-LOADER	Interface used for PC communication with SmartDrive-USBC

Table 22.

Option boards (all boards are varnished)	
OPTB1	6 x DI/DO, each I/O can be individually
OPTB2	7 x Relay output + 1 input for a thermistor
OPTB4	1 x AI, 2 x AO (isolated)
OPTB5	3 x Relay output
OPTB9	1 x RO, 5 x DI (42-240 VAC)
OPTBH	3 x thermistor input (support for PT1000 and NI1000 sensors)
OPTE9	ModbusTCP

Table 23

Option boards covers	
ENC-Slot MI1-MI3	External cover kit HVAC232/402 MI1-MI3
ENC-Slot MI4-MI5	Internal cover kit HVAC232/402 MI4-MI5

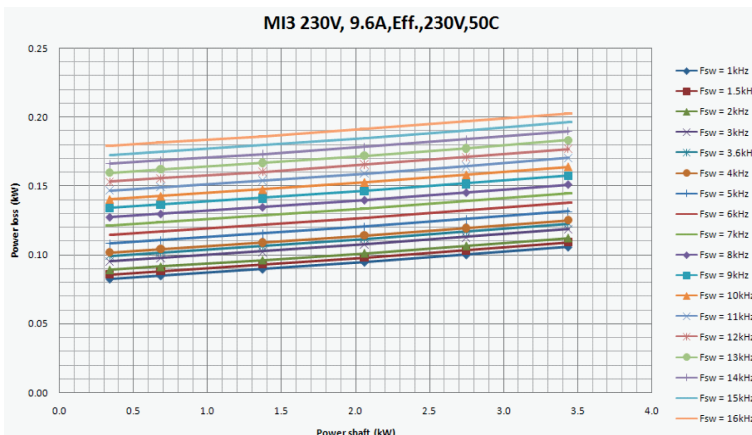
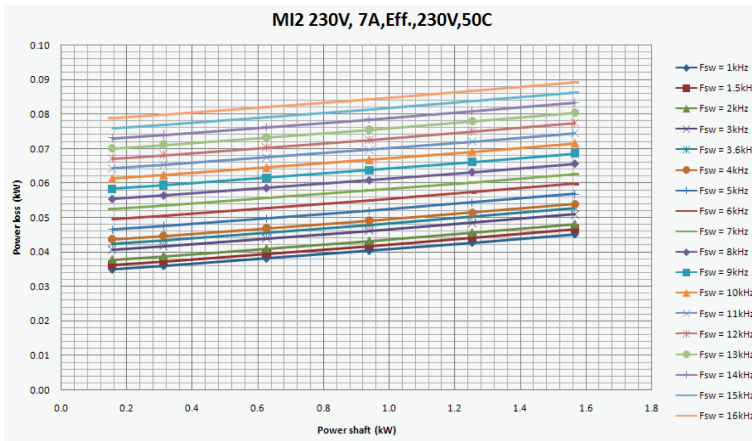
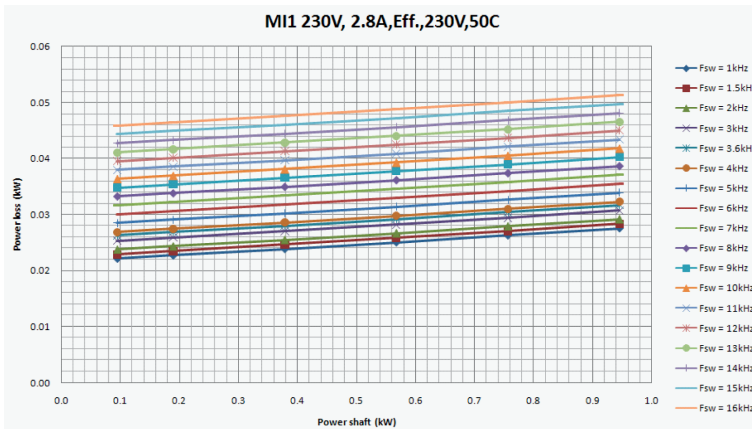
Table 24.

Optional enclosures	
COMP-IP21-KIT1	Upgrade enclosure MI1 frame
COMP-IP21-KIT2	Upgrade enclosure MI2 frame
COMP-IP21-KIT3	Upgrade enclosure MI3 frame
COMP-NEMA1-KIT1	IP21 enclosure upgrade kit with additional wiring terminal cover for SmartDrive Compact size MI1
COMP-NEMA1-KIT2	IP21 enclosure upgrade kit with additional wiring terminal cover for SmartDrive Compact size MI2
COMP-NEMA1-KIT3	IP21 enclosure upgrade kit with additional wiring terminal cover for SmartDrive Compact size MI3

# Power losses

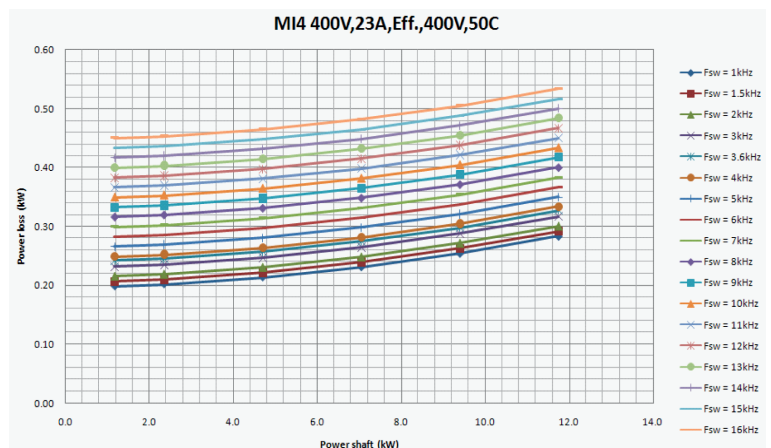
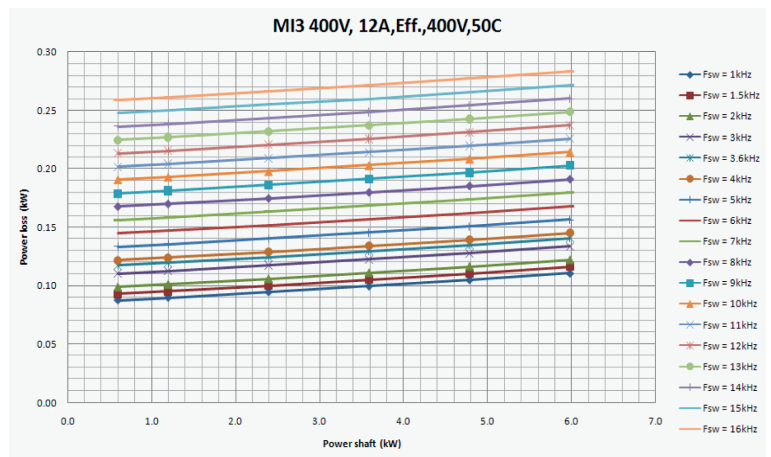
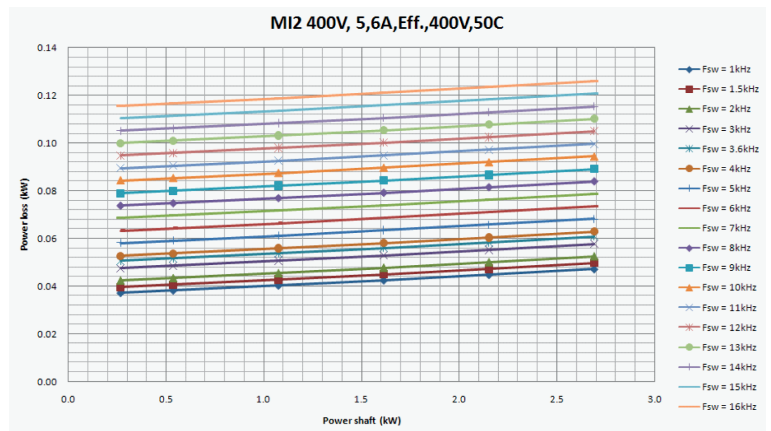
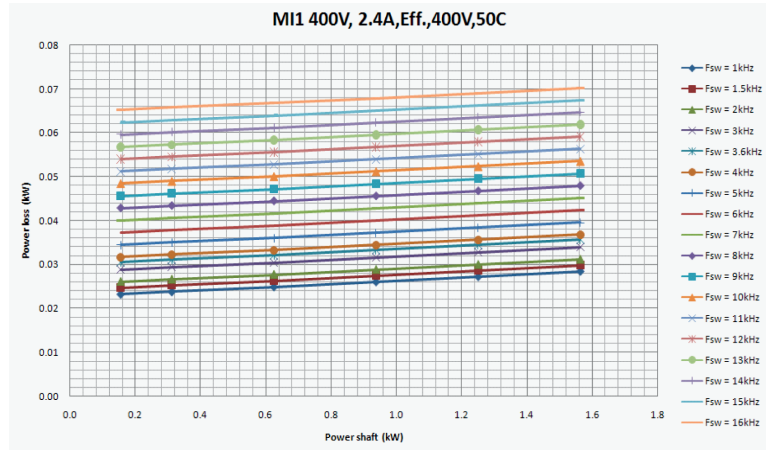
If the operator wants to raise the switching frequency of the drive for some reason (typically e.g. in order to reduce the motor noise), this inevitably affects the power losses and cooling requirements, for different motor shaft power, operator can select the switching frequency according to the graphs below.

## MI1 - MI3 1P 230 V POWER LOSS

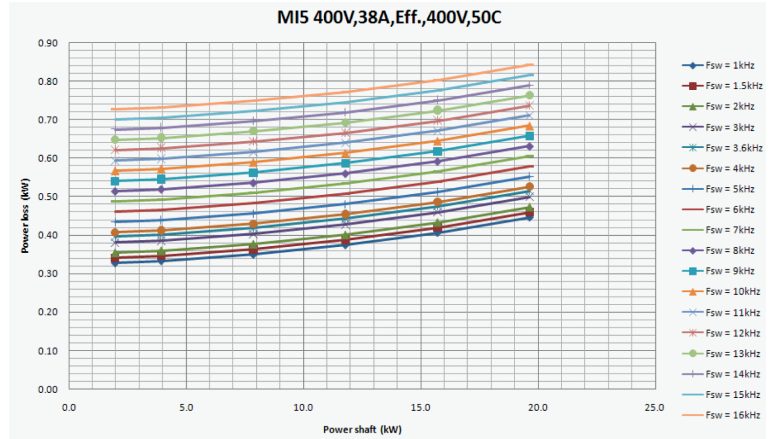




# MI1 - MI5 3P 400 V POWER LOSS



## MI1 - MI5 3P 400 V POWER LOSS



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**Honeywell**



Honeywell Building Solutions  
Honeywell GmbH  
Böblinger Strasse 17  
71101 Schönaich  
Germany  
Phone (49) 7031 63701  
Fax (49) 7031 637493  
<http://ecc.emea.honeywell.com>

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